



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5479-1**Job Sheet 191528****Part No:** D5479-1**Job Qty:** 12 pcs**Part Name:** Door Prop**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/4/19**Job Tracking No:****Due Date:** 3/15/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	12 pcs	3/15/19		0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	DP MAR 15 2019
110	Packaging 2-1 - Receive - B4B	12 pcs	3/15/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP MAR 15 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

**Container No:** S163150**Part:** D5479-1**Job No:** 191528**Serial No/Batch:** S163150**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/15/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	12 pcs	3/15/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	12 pcs	3/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
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					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	12 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - Issue P/O: _____ Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material
 Descriptions: release note is required**

110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached

120 - QC6- All purchased or subcontracted products - Inspect as per DWG. CHECK LBS.

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	12 pcs (1 ea)	100-Purchasing	SM63149

Job Allocations

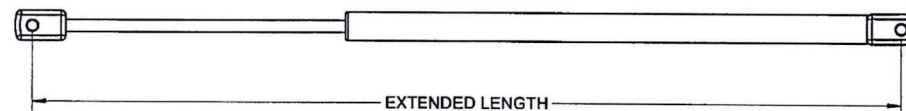
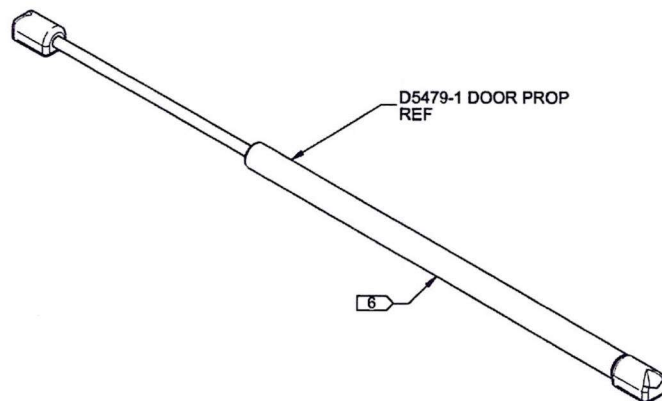
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	12	0	0

Part Specifications

Specifications could not be found.

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SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

- NOTES:
- 1) MATERIAL: AS PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 - 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD			REV. A
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA			SHEET 1 OF 1
CHECKED	AJS	DRAWING NO. D5479			SCALE
MFG. APPR.	DD	TITLE			NTS
APPROVED	WM	DOOR PROP			
DE APPR.	DS	DATE 16.12.12			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042787



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO042787

PO Date: 3/4/19

Due Date: 3/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191601	SSA4/8-122-310-360N			Gas Spring D3969-3 As Per Dwg D3969	Firmed -		3/20/19	30 pcs	0 pcs	30 pcs	\$81.65/pcs	\$2,449.50
						X30		MAR 15 2019		DP			
2	191472	BS104			Ball Stud D3554-7	Firmed -		3/20/19	20 Ea	0 Ea	20 Ea	\$1.55/Ea	\$31.00
						X20		MAR 15 2019		DP			
3	191528	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed -		3/20/19	12 pcs	0 pcs	12 pcs	\$38.90/pcs	\$466.80
						X12		MAR 15 2019		DP			
Grand Total:												\$2,947.30	

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1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO042787



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Packing Slip

LS TECHNOLOGIES INC

1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
042787	3/13/2019	19974

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
3/13/2019	Fed-Ex

Qty	Description
30	D3969-3 # 191601 Stainless Gas Spring LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
20	D3554-7 (BS104) - 10mm Ball Stud Zinc 5/16-18 Thd .75" Lg
12	D5479-1 # 191528 Gas Spring
Shipping Via FED EX EXPRESS Tracking # 774693964103	

Order checked by :





LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6

Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

March 13, 2019

This is to certify that the parts listed below meets specifications as required by your order.

~~30~~ Units : D3969-3 #191601 Stainless Gas Spring

~~20~~ Units : D3554-7 (BS104) - 10mm Ball Stud

~~12~~ Units D5479-1 # 191528 Gas Spring

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Country of Manufacture: Canada

Date of Manufacture : March 2019

This product is ROHS compliant.

Purchase Order # 042787

Invoice # 19974

L S Technologies Inc Canada

Nolan Fehr
President